

AUSTIN HEALEY BN-7 3000 REBUILT ENGINE

(Or Rebuild Your British Engine)

ENGINE #: 29E RU H961 6 Port Head

NOTE: Ran engine on test stand, oil pressure – OK (shown with TR6 test carbs)

MACHINE SHOP:

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|---------------------------|------------------------------|
| 1. Tank wash block | 5. Lapped block deck |
| 2. Magnaflux block – good | 6. Valve job, replace guides |
| 3. Bore & hone block | 7. Wash & grind crank |
| 4. Replace cam bearings | 8. Rear seal upgrade kit |

NEW PARTS:

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|----------------------------------|-------------------------------------|
| • Piston set w/ rings .030" over | • Oil pump |
| • Rod bearing set .010" under | • Head gasket set and lower set |
| • Main bearings set .010" under | • Upgraded rear main seal kit |
| • Cam bearing set | • Spark plugs |
| • Valve guides | • Healey engine paint |
| • Thrust washer set | • Set end play, adjust valves |
| • Core (freeze) plugs | • Oil filter & Break-in oil w/ zinc |
| • Timing chain and tensioner | |

Not Included: distributor, aluminum valve cover, T-stat, manifolds/carbs, starter, water pump

- “Old” engine core required or core charge additional

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