## **REBUILT VW ENGINE**

## **ENGINE # B6197516 - Dual Port 1600/85 mm**

## **NEW PARTS:**

- 4 Intake valves
- 4 Exhaust valves
- 8 Valve guides
- Valve job/cut seats
- Valve stem seals
- Rod end bushings
- Main bearing set
- Rod bearing set
- Cam bearing set
- Pistons, piston rings & liners
- Oil pump
- Engine gasket set
- Oil cooler

- Rear main seal & flywheel O-Ring
- Push rod tubes & seals
- Adjust valves
- Set end play .004" "
- Compression Test:

$$\#3$$
 = 145psi  $\#1$  = 150psi  $\#4$  = 150psi  $\#2$  = 140psi

**REAR** 

- Test run on bench good oil pressure
- Readjust valves: .007"
- Break-in oil: 10W40

## **NOTES:**

- Old engine core required or core charge additional
- Flywheel not included
- Carb, intake, distributor, fuel pump, exhaust **NOT** included: installed for test run on bench